



Method for evaluation of technology impact on subsea system lifetime costs and risks.

Sim@SL 2015

Eni SpA - Keld Lund Nielsen

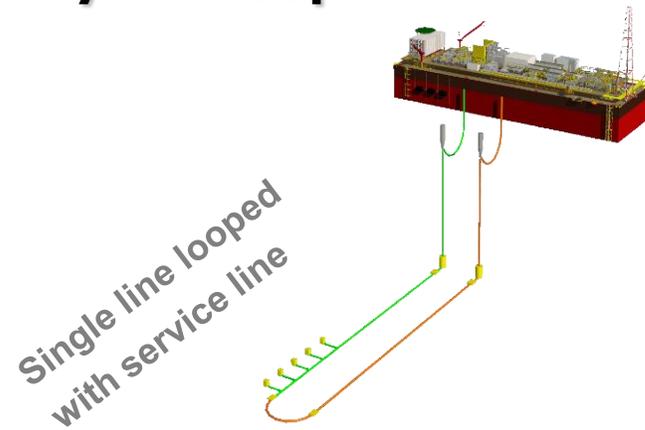
Eurobios - David Benoit, Joris Costes, Jean-Philippe Saut

CMLA, ENS Cachan – Jean-Michel Ghidaglia, Nicolas Vayatis

eni.com

Example of Challenge: Subsea field architecture selection

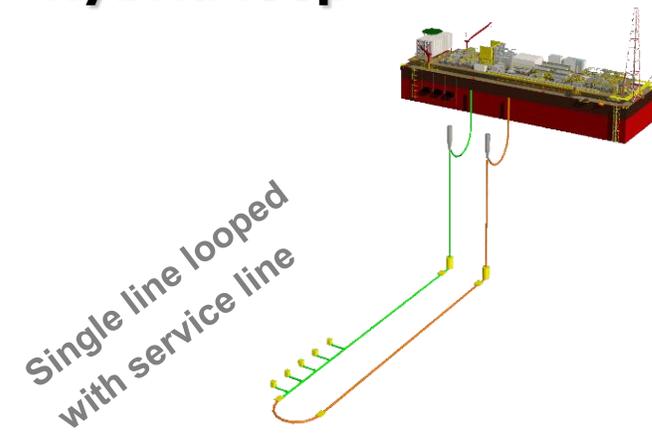
Hybrid loop



eni

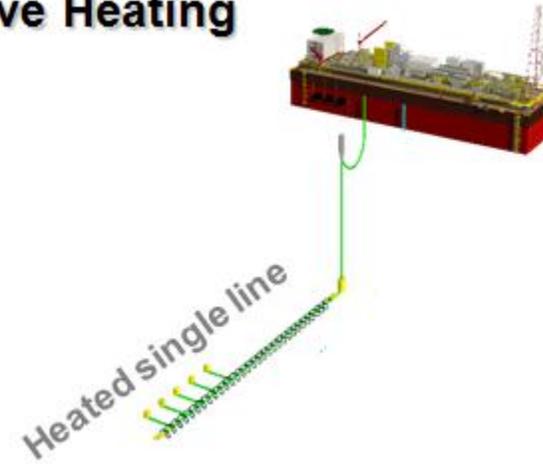
Example of Challenge: Subsea field architecture selection

Hybrid loop



VS

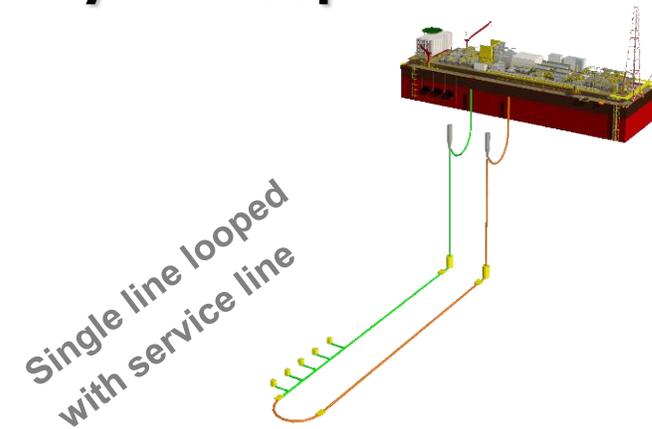
Active Heating



eni

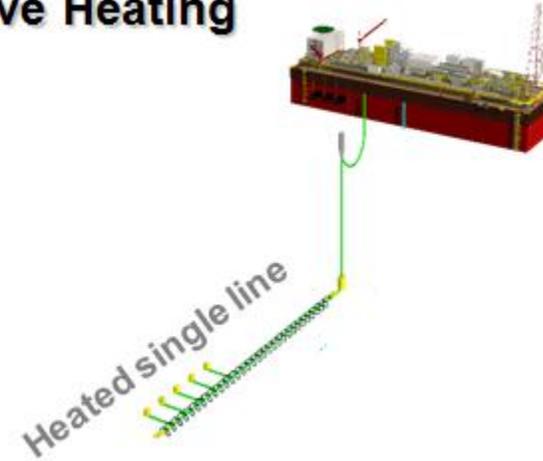
Example of Challenge: Subsea field architecture selection

Hybrid loop



VS

Active Heating



Pros:

Robust architecture
Mature and well known by operators

Cons:

Require two risers
Require dead oil storage

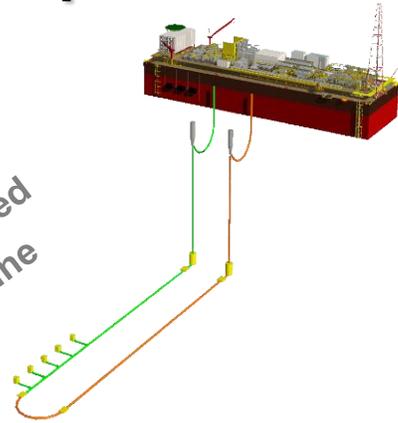


eni

Example of Challenge: Subsea field architecture selection

Hybrid loop

Single line looped
with service line



Pros:

Robust architecture
Mature and well known by
operators

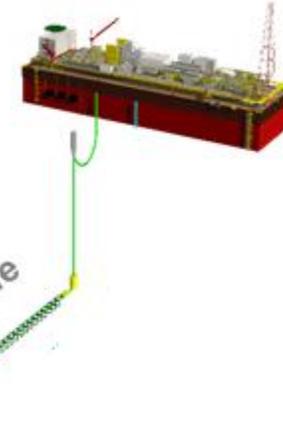
Cons:

Require two risers
Require dead oil storage

VS

Active Heating

Heated single line



Pros:

No dead oil storage
One riser
**Cost gain (to be
demonstrated)**

Cons:

New technology
Risky (to be demonstrated)

Change



Yes/No ?
Why ?

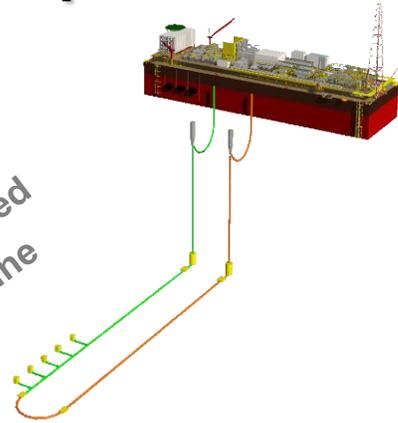


eni

Example of Challenge: Subsea field architecture selection

Hybrid loop

Single line looped
with service line



Pros:

Robust architecture
Mature and well known by
operators

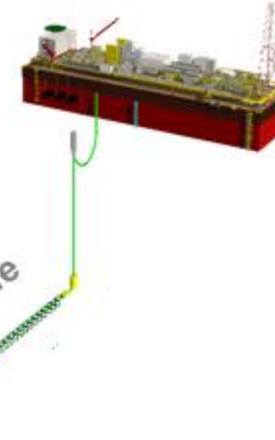
Cons:

Require two risers
Require dead oil storage

VS

Active Heating

Heated single line



Pros:

No dead oil storage
One riser
**Cost gain (to be
demonstrated)**

Cons:

New technology
Risky (to be demonstrated)

Change



Yes/No ?
Why ?

Engineers need proofs to facilitate change
Complex system simulation can help

Challenges - outline

- Classical challenges:
 - Cost, time
 - Risk and uncertainty
 - Health, environment, safety and quality



Challenges - outline

- Classical challenges:
 - Cost, time
 - Risk and uncertainty
 - Health, environment, safety and quality
- Indirect challenges – how to compare radically different designs and architectures?
 - Risks related to introduction of new technologies
 - Assessment of new technologies in systems
 - Searching for feasible technical solutions



Challenges - outline

- Classical challenges:
 - Cost, time
 - Risk and uncertainty
 - Health, environment, safety and quality
- Indirect challenges – how to compare radically different designs and architectures?
 - Risks related to introduction of new technologies
 - Assessment of new technologies in systems
 - Searching for feasible technical solutions
- What is needed?
- ***Answer: Holistic project evaluation***
 - From construction and commissioning, installation and production to decommissioning



Challenges - outline

- Classical challenges:
 - Cost, time
 - Risk and uncertainty
 - Health, environment, safety and quality
- Indirect challenges – how to compare radically different designs and architectures?
 - Risks related to introduction of new technologies
 - Assessment of new technologies in systems
 - Searching for feasible technical solutions
- What is needed?
- ***Answer: Holistic project evaluation***
 - From construction and commissioning, installation and production to decommissioning
- Proposal: Review engineering methodology...



“Document” versus “Model” based engineering

- **What is the difference?**
- Traditional: Document based engineering – what you all normally practice.
 - You write & send, receive & read documents, and in particular, *review manually*



“Document” versus “Model” based engineering

- **What is the difference?**

- Traditional: Document based engineering – what you all normally practice.
 - You write & send, receive & read documents, and in particular, review manually

- Proposed: Model based engineering

- Example:

- You want to sell your component? Fine; send me your model...
- I will link your “component-model” and assess by computer-testing if **“fit-for-purpose”**



“Document” versus “Model” based engineering

- **What is the difference?**

- Traditional: Document based engineering – what you all normally practice.
 - You write & send, receive & read documents, and in particular, review manually

- Proposed: Model based engineering

- Example:

- You want to sell your component? Fine; send me your model...
- I will link your “component-model” and assess by computer-testing if **“fit-for-purpose”**

- Advantage of Model based engineering:

- Models can be tested by computers, which are precise, reliable and check all details
- So information exchange is more safe, can be validated – and processing is much faster!



“Document” versus “Model” based engineering

- **What is the difference?**
- Traditional: Document based engineering – what you all normally practice.
 - You write & send, receive & read documents, and in particular, review manually
- Proposed: Model based engineering
- Example:
 - You want to sell your component? Fine; send me your model...
 - I will link your “component-model” and assess by computer-testing if **“fit-for-purpose”**
- Advantage of Model based engineering:
 - Models can be tested by computers, which are precise, reliable and check all details
 - So information exchange is more safe, can be validated – and processing is much faster!
- But what kind of model?
 - We must be able to **exchange** our models and make them work together!



More about models: Definition of Digital Prototype or Virtual Mockup

- **Digital-Prototype and Virtual-Mockup are synonyms**
- *Example: A virtual-mockup made for training is a "Flight Simulator"*



More about models: Definition of Digital Prototype or Virtual Mockup

- **Digital-Prototype and Virtual-Mockup are synonyms**
- *Example: A virtual-mockup made for training is a "Flight Simulator"*
- What can be done with the digital prototype?
 - Assembly of complex designs
 - Verification of functionality of the given design
 - Scouting of alternative layouts
 - Testing of various phases in project realization
 - Assessment of new technology and innovative solutions



More about models: Definition of Digital Prototype or Virtual Mockup

- **Digital-Prototype and Virtual-Mockup are synonyms**
- *Example: A virtual-mockup made for training is a "Flight Simulator"*
- What can be done with the digital prototype?
 - Assembly of complex designs
 - Verification of functionality of the given design
 - Scouting of alternative layouts
 - Testing of various phases in project realization
 - Assessment of new technology and innovative solutions
- It becomes possible to go into detail in early phases, e.g. concept selection
 - **Also management hypotheses and strategic evaluations can be made.**



More about models: Definition of Digital Prototype or Virtual Mockup

- **Digital-Prototype and Virtual-Mockup are synonyms**
- *Example: A virtual-mockup made for training is a "Flight Simulator"*
- What can be done with the digital prototype?
 - Assembly of complex designs
 - Verification of functionality of the given design
 - Scouting of alternative layouts
 - Testing of various phases in project realization
 - Assessment of new technology and innovative solutions
- It becomes possible to go into detail in early phases, e.g. concept selection
 - **Also management hypotheses and strategic evaluations can be made.**
- How does it work in a system prospective?



System prospective: The “Lean” concept

- “Lean” relates to:
 - Eliminate waste and identify losses
 - ...in our case of systems and complex entities, such as subsea designs



System prospective: The “Lean” concept

- “Lean” relates to:
 - Eliminate waste and identify losses
 - ...in our case of systems and complex entities, such as subsea designs
- **Key-concept is: “Fit for purpose”**
 - **Which relates to System- or Holistic-view**



System prospective: The “Lean” concept

- “Lean” relates to:
 - Eliminate waste and identify losses
 - ...in our case of systems and complex entities, such as subsea designs
- **Key-concept is: “Fit for purpose”**
 - **Which relates to System- or Holistic-view**
- Feasibility of a solution in all phases of a subsea system life time:
 - Construction-commissioning, production-maintenance etc...



System prospective: The “Lean” concept

- “Lean” relates to:
 - Eliminate waste and identify losses
 - ...in our case of systems and complex entities, such as subsea designs
- **Key-concept is: “Fit for purpose”**
 - **Which relates to System- or Holistic-view**
- Feasibility of a solution in all phases of a subsea system life time:
 - Construction-commissioning, production-maintenance etc...
- How to measure degree of Fit-for-purpose?
 - Assess economical impact of technical solutions and choices by modelling



System prospective: The "Lean" concept

- "Lean" relates to:
 - Eliminate waste and identify losses
 - ...in our case of systems and complex entities, such as subsea designs
- **Key-concept is: "Fit for purpose"**
 - **Which relates to System- or Holistic-view**
- Feasibility of a solution in all phases of a subsea system life time:
 - Construction-commissioning, production-maintenance etc...
- How to measure degree of Fit-for-purpose?
 - Assess economical impact of technical solutions and choices by modelling
- Citing Prof. Box: 
 - "The most that can be expected from any model is that it can supply a useful approximation to reality: **All models are wrong; some models are useful**"



Photo: http://en.wikipedia.org/wiki/George_E._P._Box



“Six Sigma” and uncertainty

- **Input precision – how to describe that?**
- Standard concept: “Six Sigma”
 - A distribution or variance on values of input parameters.

6 σ

“Six Sigma” and uncertainty

- **Input precision – how to describe that?**
- Standard concept: “Six Sigma”
 - A distribution or variance on values of input parameters.
- May be used to:
 - Specify degree of precision ***changing during project maturation***
 - Will have impact on measurable risk and uncertainty on economical estimates

6σ

“Six Sigma” and uncertainty

- **Input precision – how to describe that?**
- Standard concept: “Six Sigma”
 - A distribution or variance on values of input parameters.
- May be used to:
 - Specify degree of precision ***changing during project maturation***
 - Will have impact on measurable risk and uncertainty on economical estimates
- Can also be used to test:
 - Model sensibility
 - Model stability

6σ

“Six Sigma” and uncertainty

- **Input precision – how to describe that?**
- Standard concept: “Six Sigma”
 - A distribution or variance on values of input parameters.
- May be used to:
 - Specify degree of precision ***changing during project maturation***
 - Will have impact on measurable risk and uncertainty on economical estimates
- Can also be used to test:
 - Model sensibility
 - Model stability
- With other words: It becomes possible to assess **“Resilience of design”**.

6σ



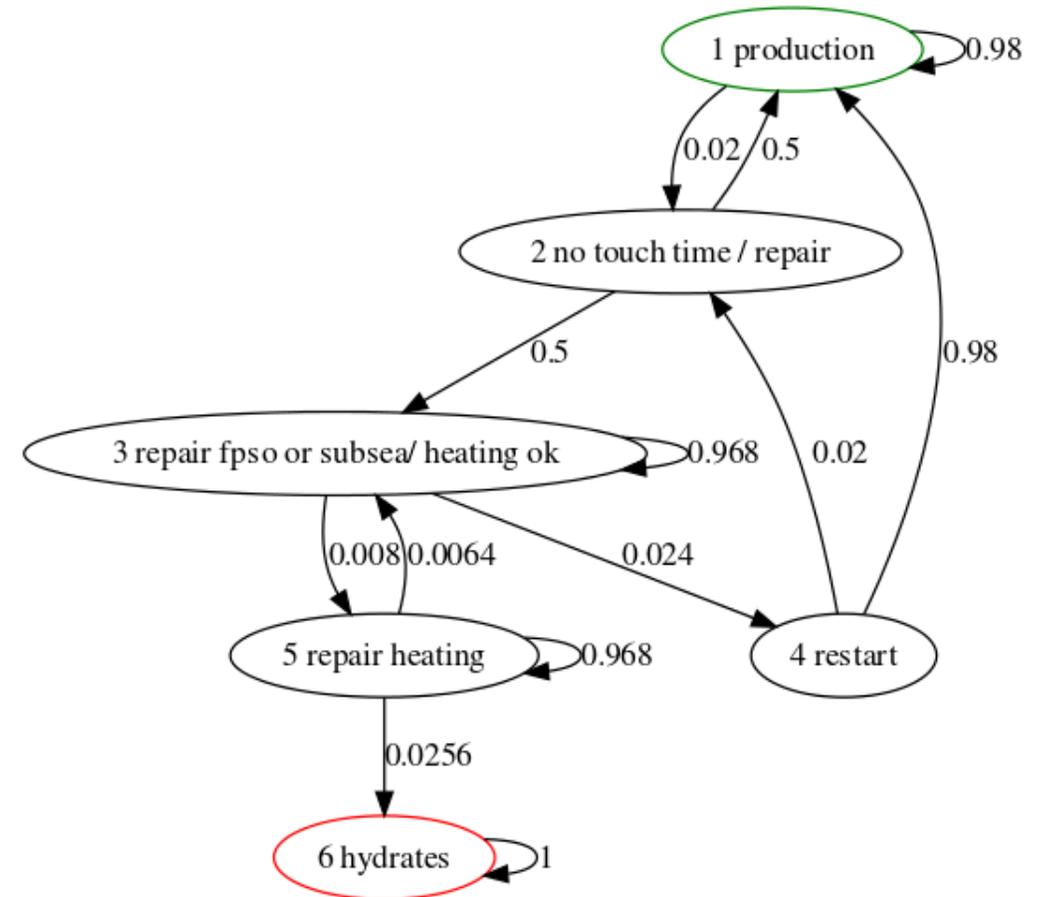
- **Uncertainty on which parameters?**

- **Uncertainty on which parameters?**
- Internal to the system
 - Precision of sensors
 - Dimensional variations

- **Uncertainty on which parameters?**
- Internal to the system
 - Precision of sensors
 - Dimensional variations
- External to the system
 - Human factors
 - Weather variations
 - Other events etc...

Uncertainty and scenarios

- **Uncertainty on which parameters?**
- Internal to the system
 - Precision of sensors
 - Dimensional variations
- External to the system
 - Human factors
 - Weather variations
 - Other events etc...
- How it is modelled currently
 - Markov-Chain Monte-Carlo simulation
 - A random process which transits from state to state
 - These event-stories are **"Scenarios"**



eni

Linking of physics- and uncertainty- modelling

- **Principal features.**
- Goal is to automate scenario simulation.



- **Principal features.**
- Goal is to automate scenario simulation.
- Each scenario must include:
 - Markov-Chain definition
 - Specification of physical system:
 - Valves and actuators
 - Pumps and power control
 - Instrumentation etc.

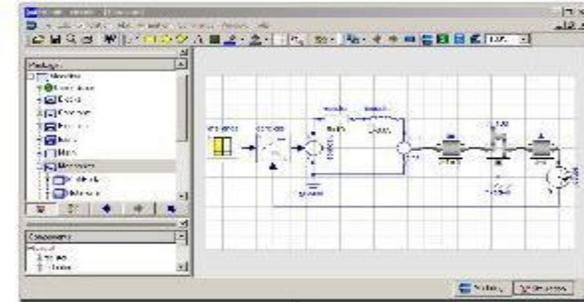
- **Principal features.**
- Goal is to automate scenario simulation.
- Each scenario must include:
 - Markov-Chain definition
 - Specification of physical system:
 - Valves and actuators
 - Pumps and power control
 - Instrumentation etc.
- Needed:
 - A tool for modelling of various components which handles:
 - Electrical control signals, fluid flow, electrical power, etc...

- **Principal features.**
- Goal is to automate scenario simulation.
- Each scenario must include:
 - Markov-Chain definition
 - Specification of physical system:
 - Valves and actuators
 - Pumps and power control
 - Instrumentation etc.
- Needed:
 - A tool for modelling of various components which handles:
 - Electrical control signals, fluid flow, electrical power, etc...
- A suitable multi-physics tool: Modelica...



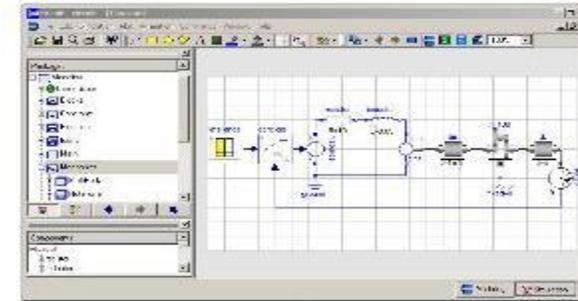
What is Modelica? A modelling language

- Open modelling language, deployed by industries such as automotive, aeronautics, chemical plants...
- Graphical editor mode – Build system selecting components and connecting them:



What is Modelica? A modelling language

- Open modelling language, deployed by industries such as automotive, aeronautics, chemical plants...
- Graphical editor mode – Build system selecting components and connecting them:
- Each component defined with code in the Modelica language
- Easy development of new models
- Co-simulation is possible, e.g. access and link to other software tools...



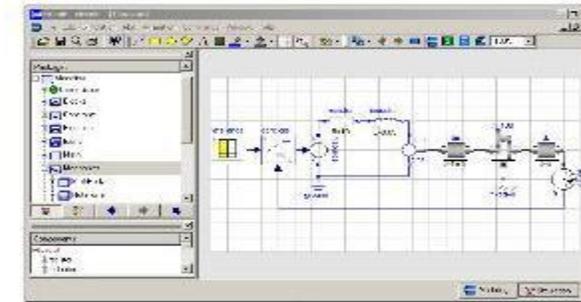
```
Model circuit
  Modelica.Electrical.Analog.Basic.Resistor resistor@100;
  Modelica.Electrical.Analog.Basic.Inductor inductor@0.05;
  Modelica.Electrical.Analog.Basic.SEM emf(k=1);
  Modelica.Electrical.Analog.Sources.SignalVoltage Vsource;
  Modelica.Electrical.Analog.Basic.Ground ground;
  Modelica.Blocks.Continuous.LinTK controller;
  Modelica.Mechanics.Rotational.Torque Jm(J=8);
  Modelica.Mechanics.Rotational.FixedGear ncratio=100;
  Modelica.Mechanics.Rotational.Fixed fixed;
  Modelica.Mechanics.Motors.Instant JM(J=0);
  Modelica.Mechanics.Motors.SpeedSensor sensor;
  Modelica.Blocks.Sources.CombineTable reference;
```



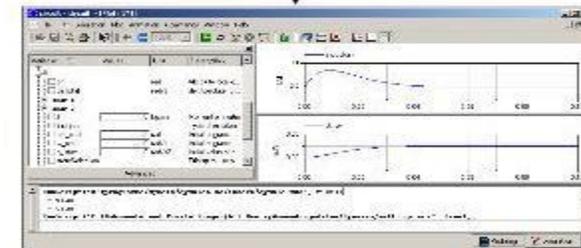
eni

What is Modelica? A modelling language

- Open modelling language, deployed by industries such as automotive, aeronautics, chemical plants...
- Graphical editor mode – Build system selecting components and connecting them:
- Each component defined with code in the Modelica language
- Easy development of new models
- Co-simulation is possible, e.g. access and link to other software tools...
- Running the modelling system...
- Post processing of data, plots of variables, export of data to other tools...



```
Model circuit
Modelica.Electrical.Analog.Basic.Resistor resistor(R=100)
Modelica.Electrical.Analog.Basic.Inductor inductor(L=0.05)
Modelica.Electrical.Analog.Basic.SEM emf(k=1)
Modelica.Electrical.Analog.Sources.SignalVoltage Vsource
Modelica.Electrical.Analog.Basic.Ground ground
Modelica.Blocks.Continuous.Limit controller
Modelica.Mechanics.Rotational.Torsion Jm(J=1e-8)
Modelica.Mechanics.Rotational.FixedGear ncratio=100
Modelica.Mechanics.Rotational.Fixed fixed
Modelica.Mechanics.Motors.Electric JM(J=0)
Modelica.Mechanics.Rotational.Sensors.SpeedSensor sensor
Modelica.Blocks.Sources.CombineTable reference
```

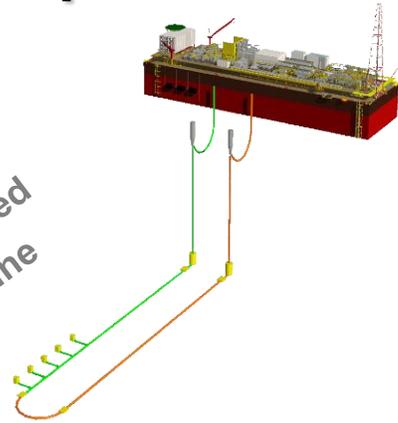


eni

Back to initial example: FPSO and 40 km tieback

Hybrid loop

Single line looped
with service line



Pros:

Robust architecture
Mature and well known by operators

Cons:

Require two risers
Require dead oil storage

VS

Active Heating

Heated single line



Pros:

No dead oil storage
One riser
Cost gain (to be demonstrated)

Cons:

New technology
Risky (to be demonstrated)

Change



Yes/No ?

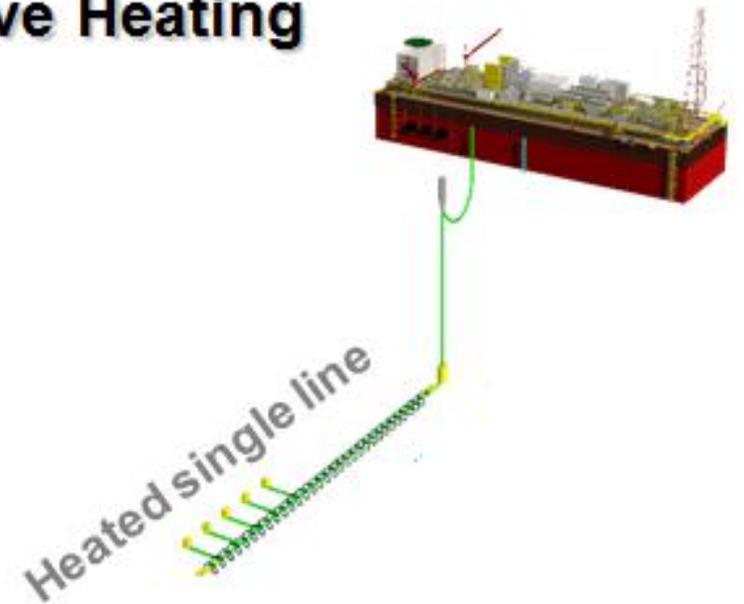
Why ?

Engineers need proofs to facilitate change
Complex system simulation can help

Heated line – working principle

- Composed of:
 - A single flowline
 - Electrical heating is uniform along flowline
 - Diesel generator on FPSO

Active Heating

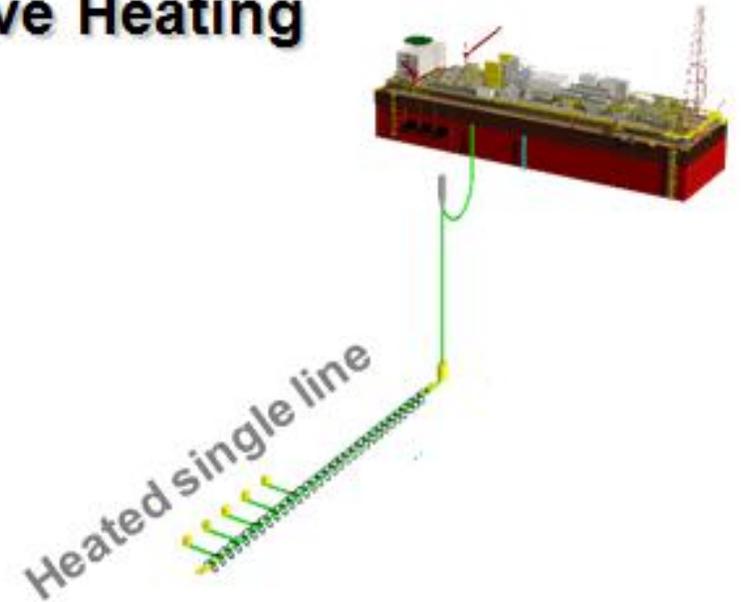


eni

Heated line – working principle

- Composed of:
 - A single flowline
 - Electrical heating is uniform along flowline
 - Diesel generator on FPSO
- Operation
 - Stable production
 - Heat line if temperature too low

Active Heating

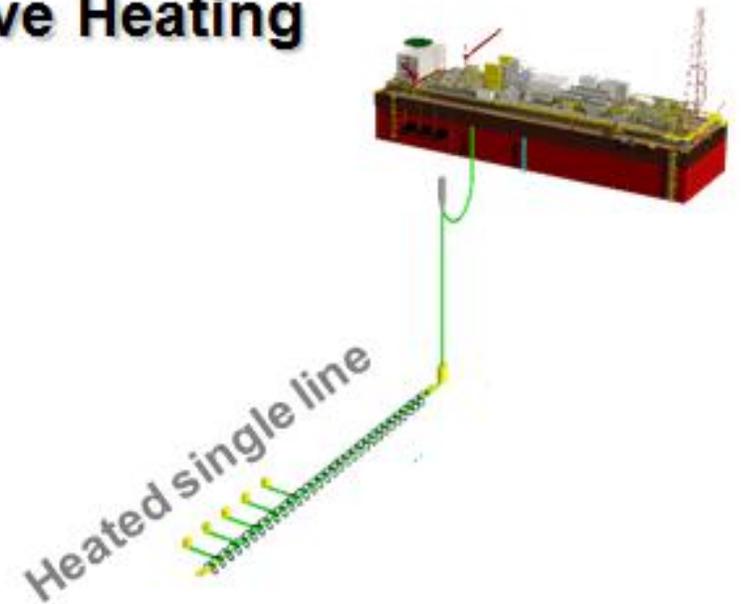


eni

Heated line – working principle

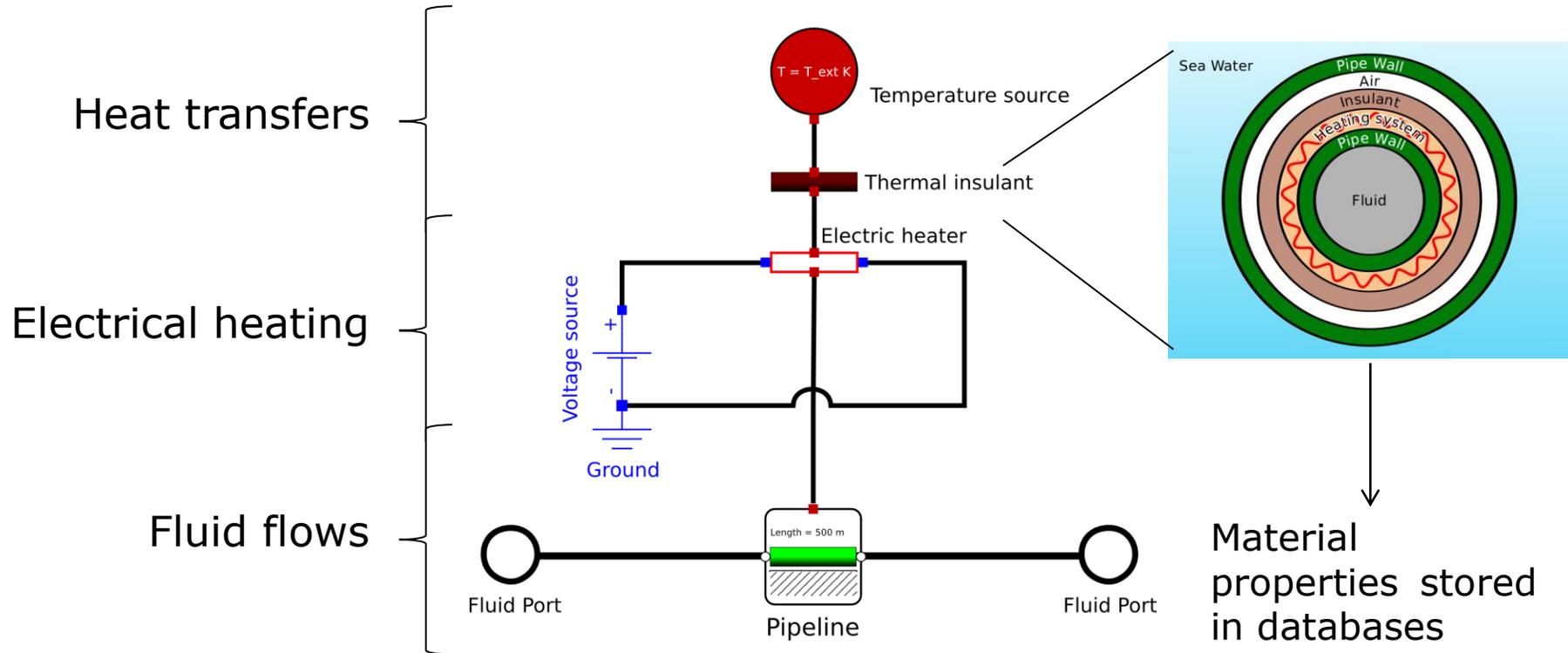
- Composed of:
 - A single flowline
 - Electrical heating is uniform along flowline
 - Diesel generator on FPSO
- Operation
 - Stable production
 - Heat line if temperature too low
- Events
 - Stable production
 - Repair action needed
 - Put system to safe state during repair
 - Restart production

Active Heating



Heated line – multi-physics example

Some components are made of several components, eg. Heated pipe model



The heated pipe is **multi-physics system built in a multi-level approach**

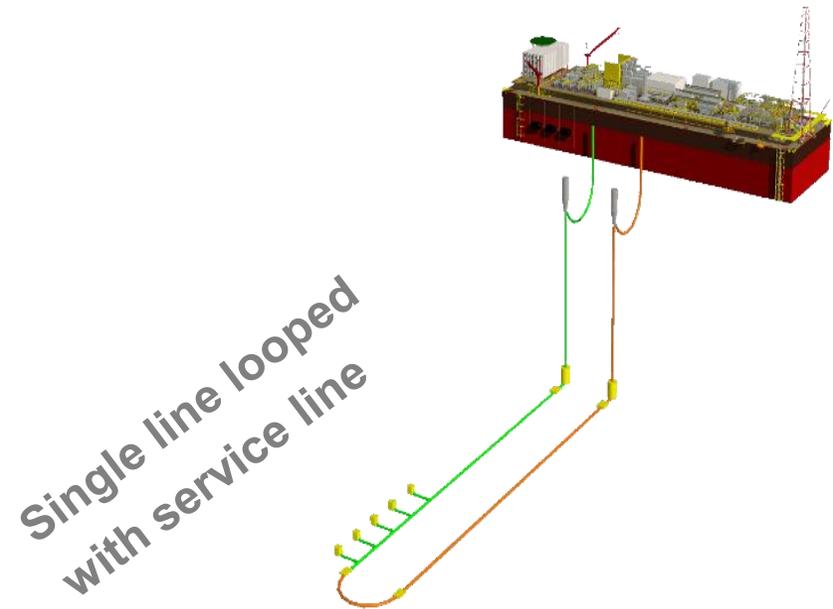


eni

Hybrid line – working principle

- Composed of:
 - A flowline loop
 - Diesel system for produced fluid replacement
 - Heat exchanger on FPSO
 - Diesel generator on FPSO

Hybrid loop

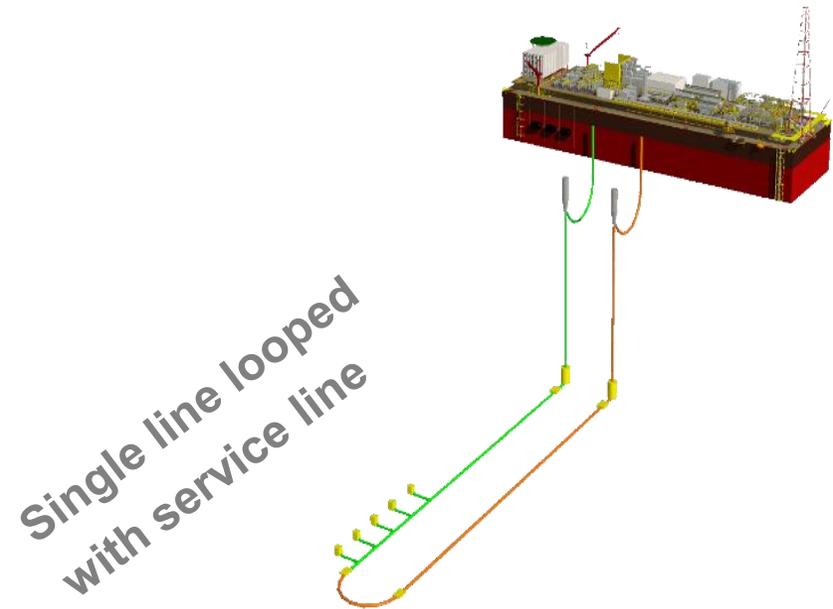


eni

Hybrid line – working principle

- Composed of:
 - A flowline loop
 - Diesel system for produced fluid replacement
 - Heat exchanger on FPSO
 - Diesel generator on FPSO
- Operation
 - Stable production
 - Replace produced fluid if temperature too low

Hybrid loop

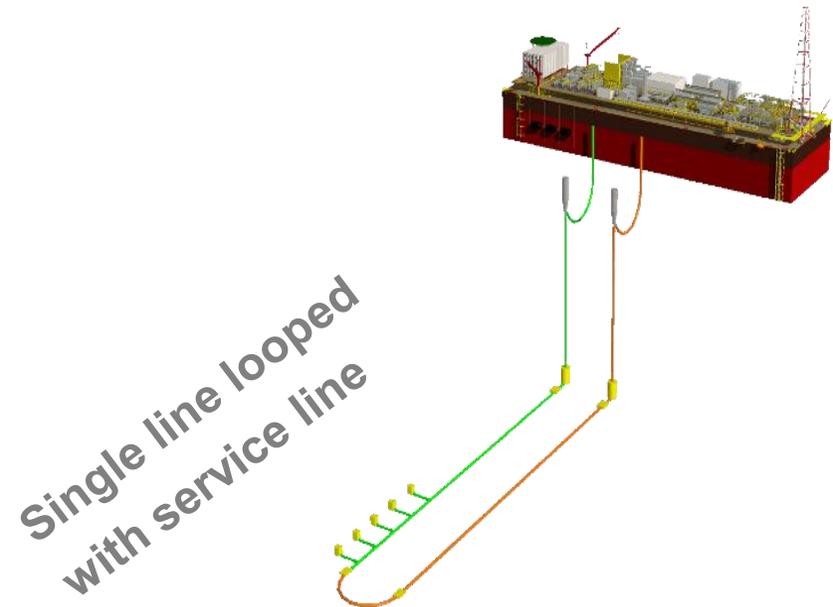


eni

Hybrid line – working principle

- Composed of:
 - A flowline loop
 - Diesel system for produced fluid replacement
 - Heat exchanger on FPSO
 - Diesel generator on FPSO
- Operation
 - Stable production
 - Replace produced fluid if temperature too low
- Events
 - Stable production
 - Repair action needed
 - Put system to safe state during repair
 - Restart production

Hybrid loop

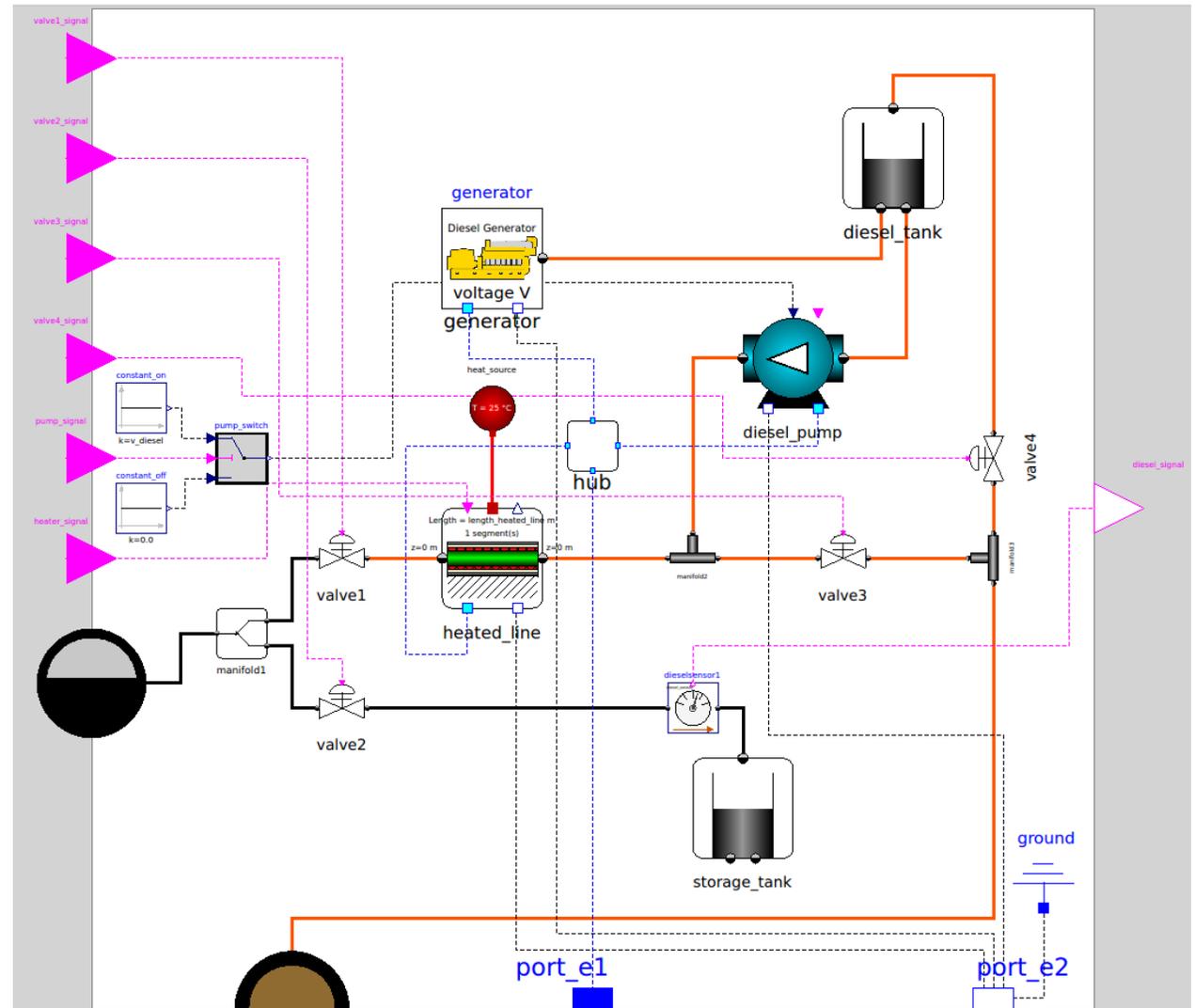


eni

Hybrid line – System-of-Systems

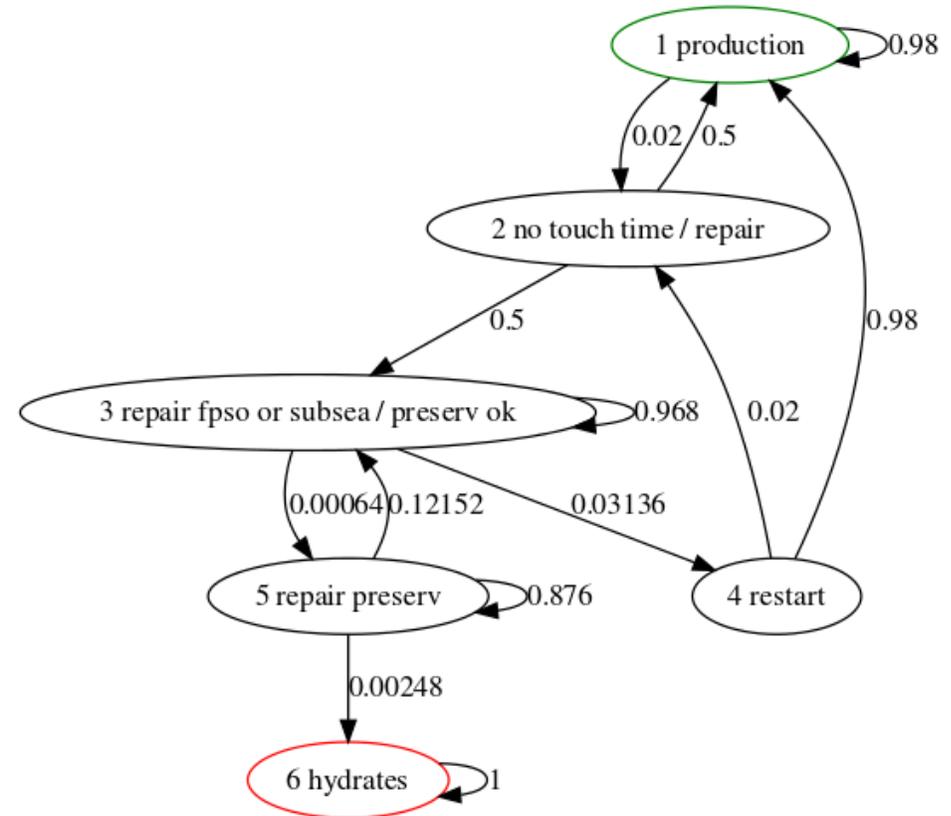
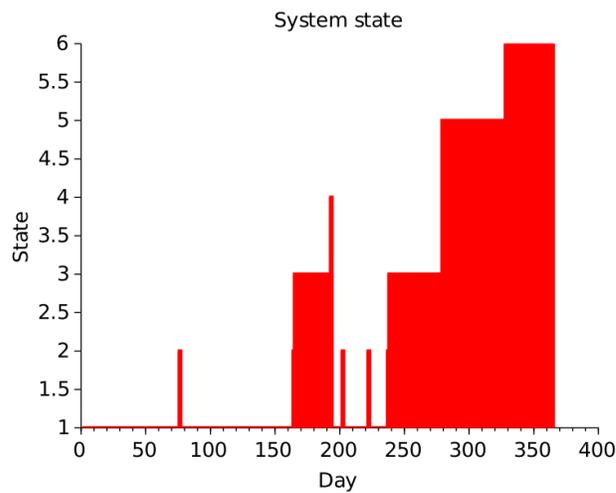
The FPSO model is an example of system-of-systems:

- Various components are involved
- Many physical phenomena are simulated

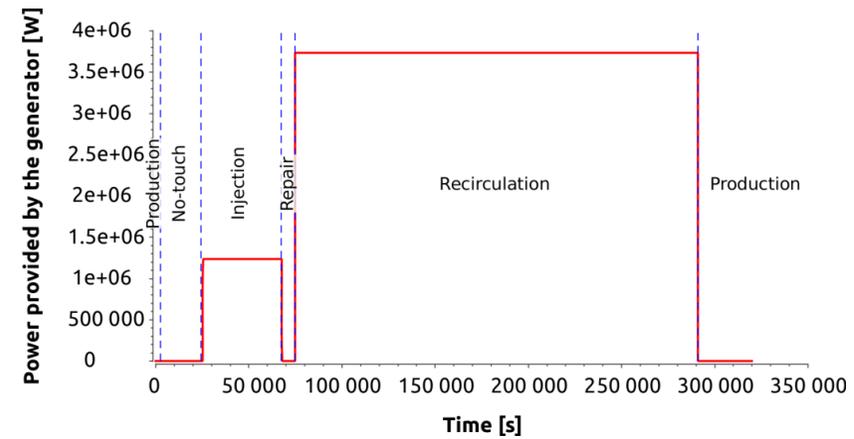
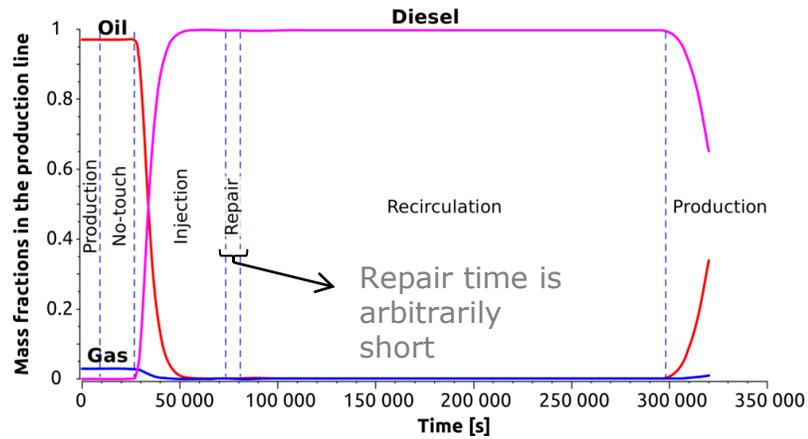


Hybrid loop state simulation

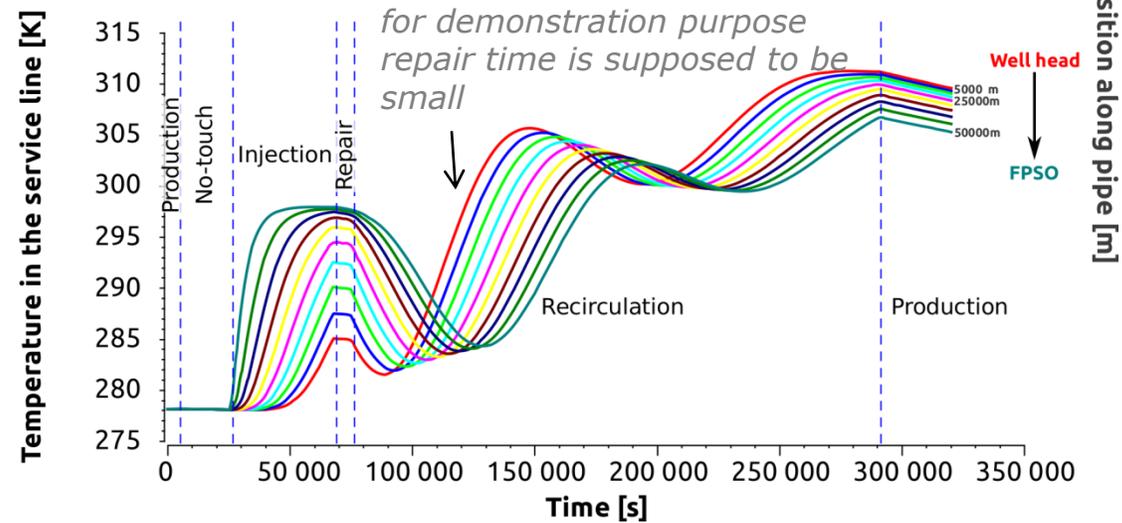
State over 1 year,
Hybrid loop
(1 simulation)



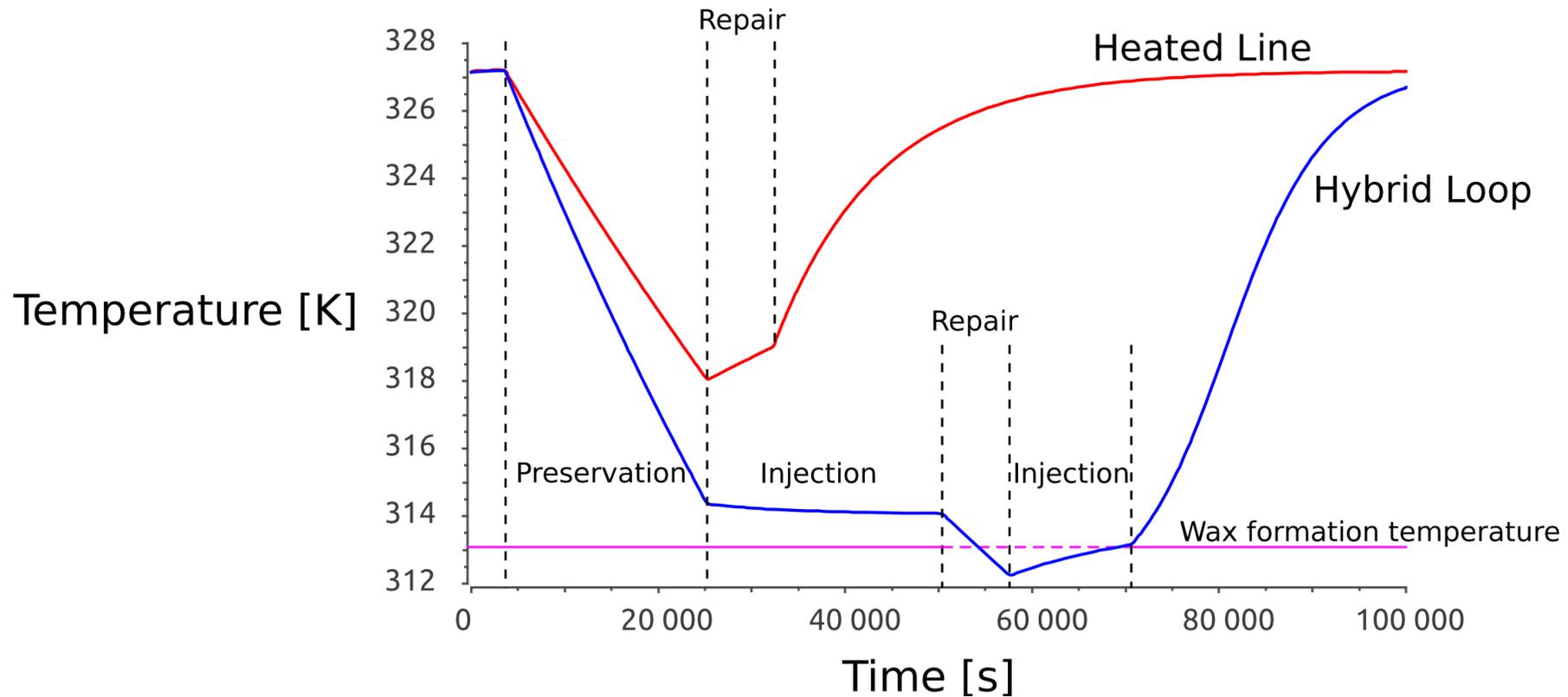
Hybrid loop simulation results



Hybrid loop architecture results: physical simulation



Comparison of results: Hybrid- VS Heated-line



Fluid temperature comparison in the line at the sea bottom (active heating and hybrid loop architectures)

Background: How to compare different solutions?

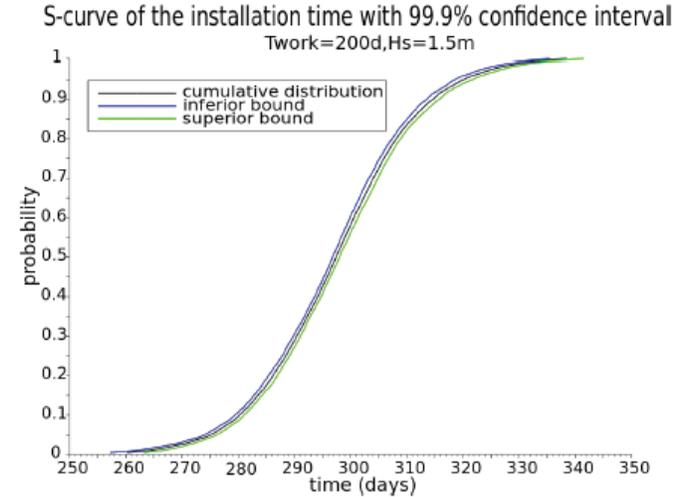
- **Principle:**

- Focus on time-risk & costs-risk relation, i.e. a curve
- Better than simple cost/time estimate, i.e. a point



Background: How to compare different solutions?

- **Principle:**
 - Focus on time-risk & costs-risk relation, i.e. a curve
 - Better than simple cost/time estimate, i.e. a point
- Time schedule estimate: 
 - Elaboration based on Meteocean data and Monte Carlo simulation.



Background: How to compare different solutions?

- **Principle:**

- Focus on time-risk & costs-risk relation, i.e. a curve
- Better than simple cost/time estimate, i.e. a point

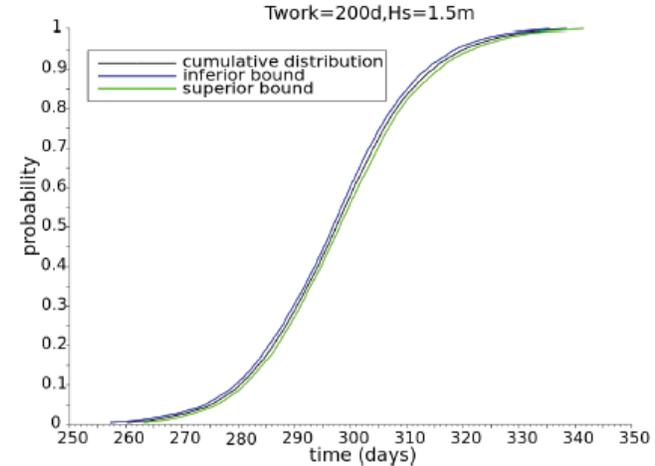
- Time schedule estimate: →

- Elaboration based on Meteocean data and Monte Carlo simulation.

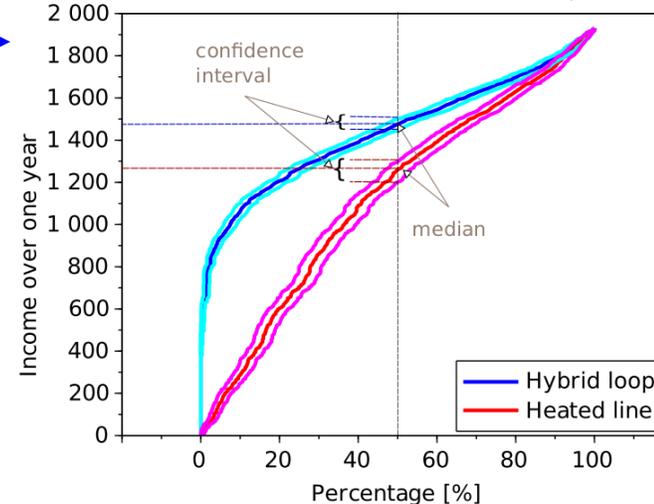
- Economy - Plot of cumulative distribution of income for two designs: →

- Elaboration based on array of scenarios and relative Monte Carlo simulation.

S-curve of the installation time with 99.9% confidence interval



Cumulative distribution of income comparison



Background: How to compare different solutions?

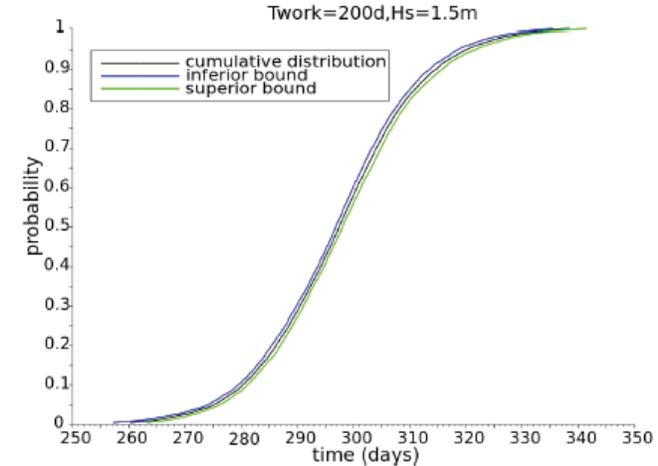
■ Principle:

- Focus on time-risk & costs-risk relation, i.e. a curve
- Better than simple cost/time estimate, i.e. a point

■ Time schedule estimate: →

- Elaboration based on Meteocean data and Monte Carlo simulation.

S-curve of the installation time with 99.9% confidence interval



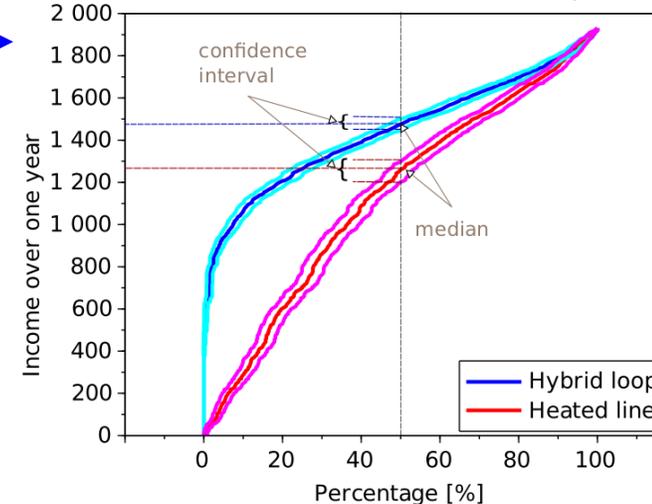
■ Economy - Plot of cumulative distribution of income for two designs: →

- Elaboration based on array of scenarios and relative Monte Carlo simulation.

■ Interpretation of cumulative plot:

- At about 0% unlikely or rare outcome.
- At 50% average of course...
- At e.g. 90% outcome high but unlikely
- **NB: Based on given data and scenarios**

Cumulative distribution of income comparison



Outlook

- A tool for new system engineering methods
 - Enabling migration from document based workflow
 - Towards model based workflow
 - Use the digital prototype for both calculus and documentation



Outlook

- A tool for new system engineering methods
 - Enabling migration from document based workflow
 - Towards model based workflow
 - Use the digital prototype for both calculus and documentation
- Enhanced reliability and safety analysis
 - Combinatorial testing – a pragmatic stress test of system design
 - Monte Carlo based methods for assessment of risks/scenario analysis



Outlook

- A tool for new system engineering methods
 - Enabling migration from document based workflow
 - Towards model based workflow
 - Use the digital prototype for both calculus and documentation
- Enhanced reliability and safety analysis
 - Combinatorial testing – a pragmatic stress test of system design
 - Monte Carlo based methods for assessment of risks/scenario analysis
- Reporting and documentation - Extract information from model
 - Constraints
 - Data and reporting
 - Requirements and specifications relevant for emission of tenders



Outlook

- A tool for new system engineering methods
 - Enabling migration from document based workflow
 - Towards model based workflow
 - Use the digital prototype for both calculus and documentation
- Enhanced reliability and safety analysis
 - Combinatorial testing – a pragmatic stress test of system design
 - Monte Carlo based methods for assessment of risks/scenario analysis
- Reporting and documentation - Extract information from model
 - Constraints
 - Data and reporting
 - Requirements and specifications relevant for emission of tenders
- Future collaborations
 - Build and continue EU-programmes of Modelica development
 - Promote collaborations on Modelica modelling to Oil & Gas Industry



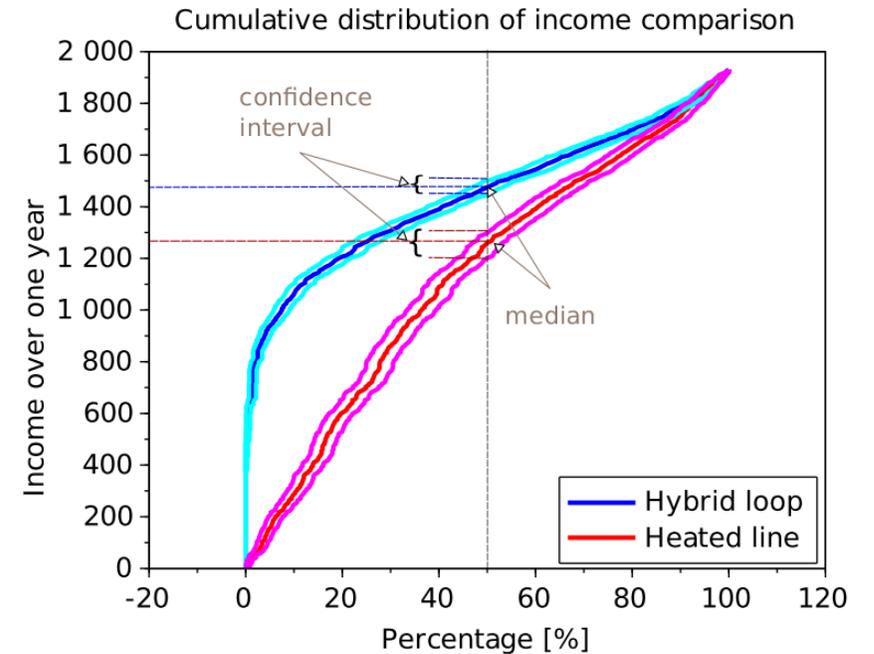
Conclusion

- Enable a holistic evaluation of design validity
 - Construction and Installation
 - Operations and Maintenance



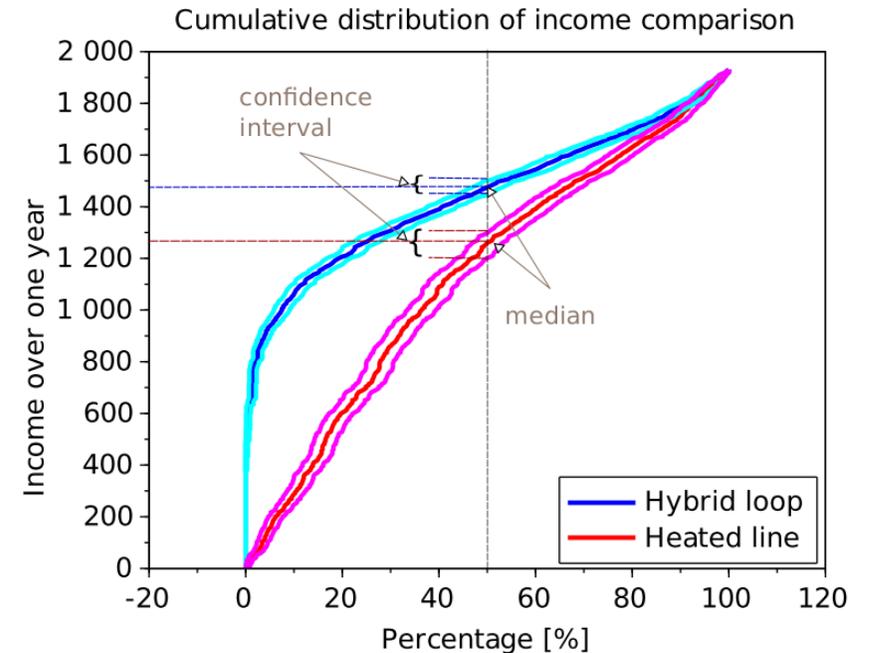
Conclusion

- Enable a holistic evaluation of design validity
 - Construction and Installation
 - Operations and Maintenance
- Explicit linking of
 - Risks
 - Costs
 - Schedule



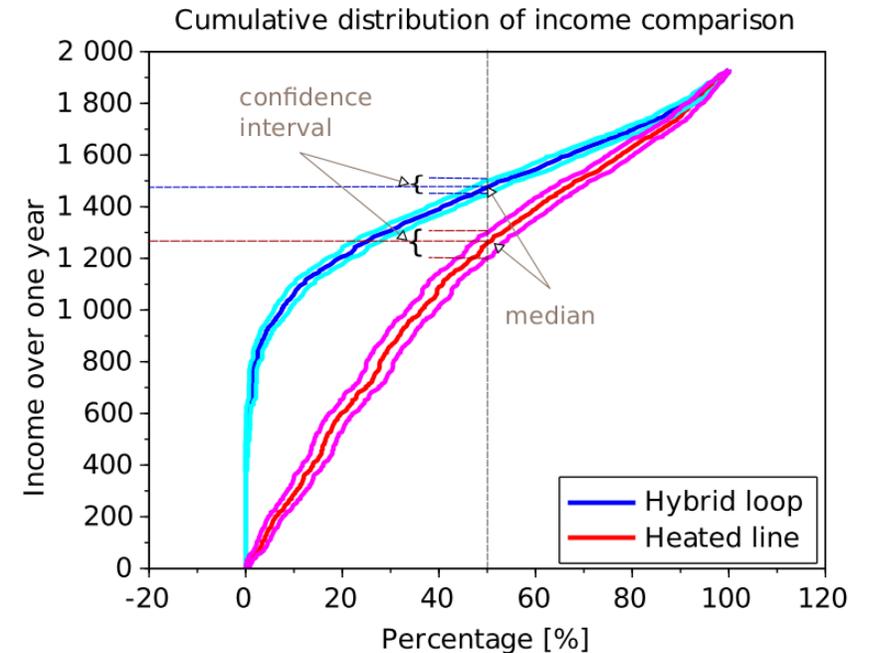
Conclusion

- Enable a holistic evaluation of design validity
 - Construction and Installation
 - Operations and Maintenance
- Explicit linking of
 - Risks
 - Costs
 - Schedule
- Compare design alternatives
- Mandatory: Shorten development time



Conclusion

- Enable a holistic evaluation of design validity
 - Construction and Installation
 - Operations and Maintenance
- Explicit linking of
 - Risks
 - Costs
 - Schedule
- Compare design alternatives
- Mandatory: Shorten development time
- Proposal:
 - Move from document- to **Model-Based engineering**
 - Select an **“open” platform for exchange of models** – should we start with **Modelica**?



eni

End of presentation

Questions?



Extras!

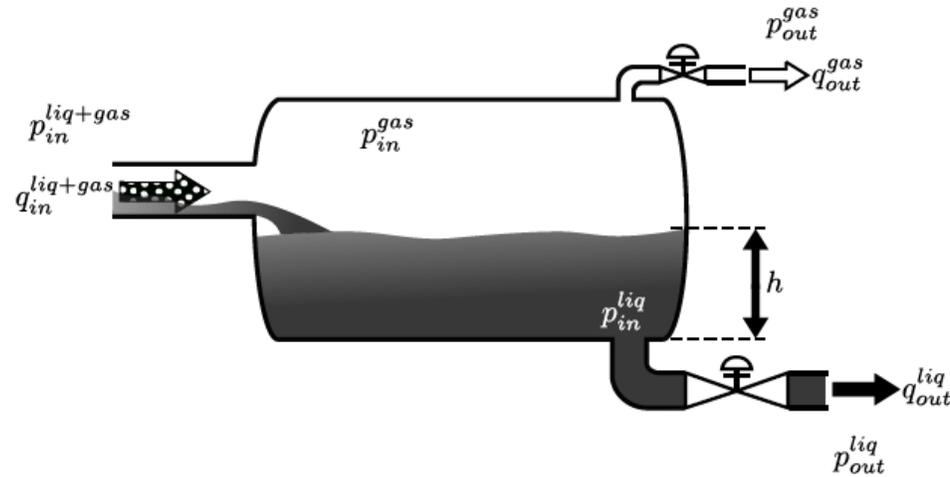


eni

- Principle of incremental building of models
 - First level: conceptual models
 - Second level: feasibility
 - Third level: FEED or basic design
- ↓ Increasing details in the data
- Best practice
 - Re-use most of previous designs
 - Strong capitalization on previous projects
 - Incremental V&V on new designs
 - ⇒ Time-saving in project development

Level of detail – example 1

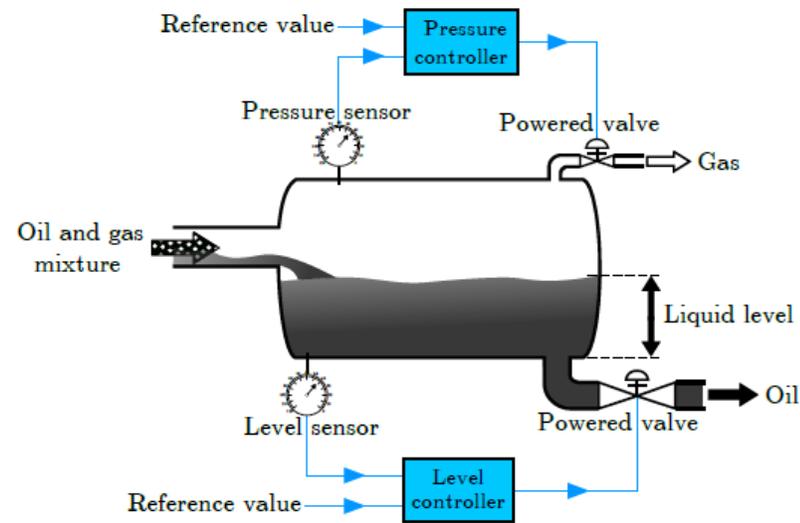
- A tank with inlet and outlet



- Modelica assessment of liquid level
 - Level may be calculated from tank geometry and mass of liquid

Level of detail – example 2

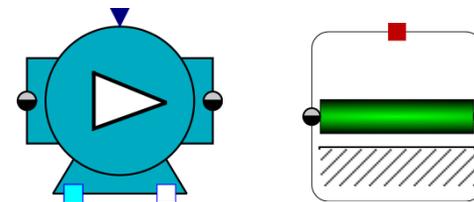
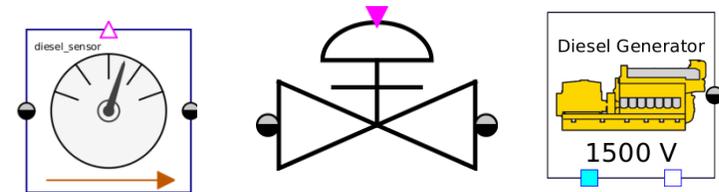
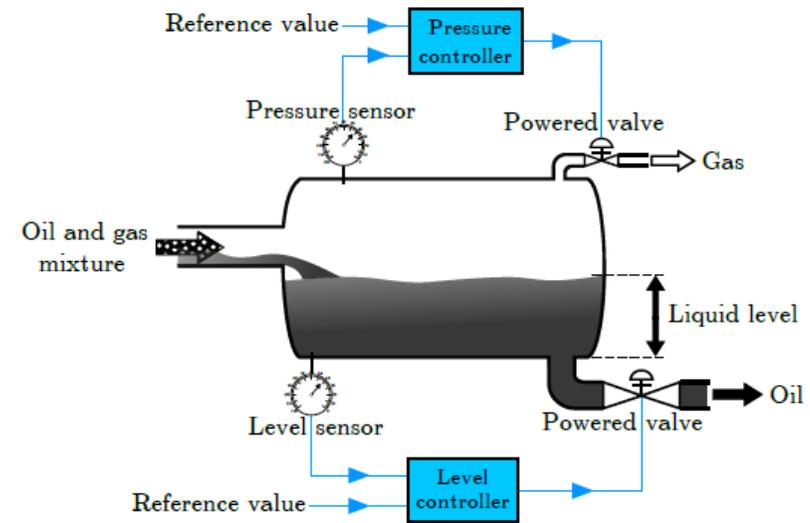
- A tank with inlet, outlet and level detection



- Modelica assessment...
 - Level measurement depend on sensor, electricity, connectors and cables etc...

Level of detail – example 3

- A tank with...
- Depends on other components
 - Electrical system
 - Diesel power generator
 - Control system
 - Hydraulics
 - Compressed air actuators
 - Fire fighting equipment
 - ...
- Constraints are
 - Weight limits on structure
 - Space limits
 - ...



Future topics: Bifurcations and constraints

The problem is to remain within boundaries of given constraints

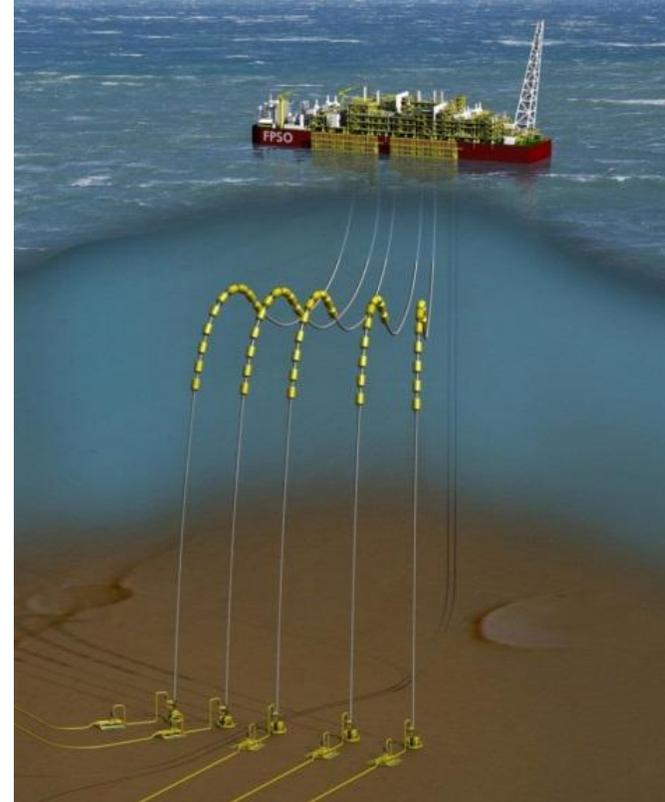
- Relevant for control systems design
 - Sensor ranges
 - Feedback loops and control parameters
- How to know if we can exclude other solutions or bifurcations?

Example

- Multiphase pipe-flow in pipeline/riser
 - For particular valve settings
 - Outflow unstable at FPSO

Goal:

- Find suitable method for bifurcation detection
 - e.g. analysis of eigen-values of Jacobian



eni